



Dueñas Mill

Dueñas Paper Mill is located between Valladolid and Palencia in northern Spain and is strategically positioned near the France-Portugal railway line, ensuring strong transport links across France and the Iberian Peninsula. Dueñas specialises in white top testliner, both coated and uncoated, and is the only mill in the south of Europe to produce coated white top testliner. DS Smith's Paper and Packaging teams operate out of the same location, creating efficiencies that benefit our customers.

Milestones

- **1960** First paper machine start-up - the mill was founded
- **1994** FPM2 and a new cogeneration (CHP) plant start up, increasing production capacity to 90,000 tonnes per year
- **1996** Packaging plant start-up
- **2010** Installation of the new cogeneration (CHP) plant with 35 mW (combined cycle)

Products

CoatedPACTOP DC
CoatedPAC DC
CoatedPAC DCE
CoatedPAC LC
WhitePAC A HP
WhitePACBHP
WhitePACB
WhitePAC C
LinerPAC
LinerPAC Unsized
MultiPAC

Certifications

ISO 14001
ISO 9001
Forest Certification - Chain of Custody

Machinery

PM1 - Two-layer machine
Grammage range: 100-190 g/m²
Production: 100,000 tonnes/year
Speed max: 800 m/min
Trim max: 2.51 m

PM2 - Two-layer machine
Grammage range: 120-180 g/m²
Production: 124,000 tonnes/year
Speed max: 1,050 m/min
Trim max: 2.58 m

Contact info

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