

# Zărnești Mill



Zărnești Mill has been operating for over 150 years, and is one of the top manufacturers for paper and corrugated board in Romania. The quality of both the products and services is in accordance with ISO standards 9001:2001 and 14001:2004.

## Milestones

- **1852** The foundations of the paper mill were laid. Twelve types of paper were manufactured, including writing and printing paper, coloured paper, cigarette and wrapping paper.
- **1980** Capacity increased for the production of corrugated board to 40,000 tonnes/year, using wastepaper as the main raw material.
- **2001** Capacity increased for the production of corrugated board to 80,000 tonnes/year.
- **2002** The company is renamed S.C. Ecopaper S.A
- **2018** The company is acquired by DS Smith.
- **2018** Paper Machine 1 installed.
- **2020** Paper Machine 1 upgraded, increasing speed and efficiency.
- **2020** Integrated quality management standards achieved, including ISO9001, ISO45001 and ISO50001
- **2020** Rental AD reactor start up, reducing environmental risks.
- **2022** Two anaerobic reactors installed in WWTP, allowing us to increase our production capacity.

## Contact info

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## Products

Liner 1  
Liner 3  
Wellenstoff  
Wellenstoff HP

## Certifications

Quality ISO 9001  
Environmental ISO 14001

## Machinery

**PM1** - Two-layer machine  
Grammage range: 80-175 g/m<sup>2</sup>  
Production: 200,000 tonnes/year  
Speed max: 1,150 m/min  
Trim max: 5.39 m